#### **CLASSIFICATION:**

### **UNCLASSIFIED**

		BUDGE	T ITEM JUS	STIFICATION	SHEET			DATE:					
			P	-40						FEBRU <i>A</i>	ARY 2004		
APPROPRIATION/BUD	GET ACTIVIT	Υ				P-1 ITEM NOM	ENCLATURE	•					
OTHER PROCURE	MENT, NA\	/Y				Allison 501-K	Gas Turbine (8	1GF) (0120)					
Program Element for C	ode B Items:	!				Other Related	Program Elem	ents					
BA-1: SHIPS SUPPORT EQUIPMENT													
	Prior	ID										То	
	Years	Code	FY	FY 2003	FY 2004	FY 2005	FY2006	FY2007	FY2008	FY2009		Complete	Total
QUANTITY													
COST													
(In Millions)	47.1			\$13.2	\$12.8	\$22.3	\$22.3	\$17.2	\$17.3	\$17.6			\$169.8
SPARES COST													
(In Millions)													\$0.0

ALLISON 501-K GAS TURBINE (81GF) (0120)

The 501-K Series Gas Turbines are used to drive electrical generators in Ship Service Gas Turbine Generators (SSGTG). The 501-K17 is used on the CG-47 and DD-963 Class ships. The 501-K34 is an upgraded version used on the DDG-51 Class ships and is not interchangeable with the 501-K17.

#### A. 501-K34 Stock Rotating Spares (GF001)

The Stock Rotating Spares Program provides an engine as a single assembly for the replacement of an engine requiring depot repair. The current 501-K17 engine is being replaced by the upgraded (more power producing) K501-K34 engine commencing with the DDG-51 Class. The 501-K34 upgraded engine can only be replaced with another 501-K34 upgraded engine. The 501-K34 inventory objective is 20 units. 16 units have been procured through FY 2001 and 4 units are included in the budget from FY 2002- FY 2004. In addition, the RRC-250-KS4 gas turbine engine has been introduced into the DDG-51 Class Destroyers, as part of the starting system for the 501 K-34, commencing with DDG-78. A spare pool of 10 KS4 engines is required to ensure adequate sparing. 6 engines are included in the budget from FY 2003 thru FY 2005, procuring 2 engines each year. The remaining 4 additional engines will be procured in FY 2006 and FY 2007. In both FY 2003 thru FY 2005, one 501-K34 engine and two 250-KS4 engines will be procured. In the outyears of FY 2008 and FY 2009, since the K-34 engines will be approaching their midlife, a first and stage hot section replacement program will commence, where 25 units each year will have their hot sections replaced with components with improved coatings.

#### B. Modification Program (GF007)

Allison 501-K Gas Turbines are identified as the number one fleet issue by the Top Management Attention/Top Management Issues (TMA/TMI) Program, the Combatant Technical Issues Conference (CTIC), and the DDG-51 Top Tech Issue Program. Procurement of improved hardware for installation in the 501-K gas turbine is essential to increase engine reliability, Mean Time Between Removal (MTBR) and maintainability. Analysis of 501-K engineeing performance data, TMA/TMI, Metrics, the DDG-51 Top Tech Issues, CTIC and the component improvement program has identified necessary improvements to correct 501-K deficiencies. The modifications will reduce failure rates of system components, improving 501-K and SSGTG readiness and address the Fleet's top maintenance and reliability issues. The additional requirement in FY 2003 and out will be used to resolve additional issues identified by the TMA/TMI, Metrics and the DDG-51 Top Tech Issues Programs. The specific additional issues addressed are Fuel Nozzles and Engine Controls.

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BUDGET ITEM JUSTIFICATION SHEET	DATE:
P-40 CONTINUATION	FEBRUARY 2004
APPROPRIATION/BUDGET ACTIVITY	P-1 ITEM NOMENCLATURE/LINE ITEM #
OTHER PROCUREMENT, NAVY	
BA-1: SHIPS SUPPORT EQUIPMENT	Allison 501-K Gas Turbine (81GF) (0120)

C. Special Support Equipment (SSE) (GF009)

Procurement of Gas Turbine SSE is required to provide increased SIMA and depot repair capability to support the DD-963, CG-47 and DDG-51 class ships. SIMA capability is enhanced by providing them SSE necessary to reduce engine change-outs and required to incorporate new modifications that will eliminate deficiencies identified through the TMA/TMI, Metrics and the DDG-51 Top Tech Issues Programs and enhance MTBR, reliability and maintainability. Procured SSE supports the depot by increasing repair capability and allowing installation of new modifications that will eliminate deficiencies identified through the TMA/TMI, Metrics and the DDG-51 top Tech Issues Programs and enhance MTBR, reliability and maintainability.

D. Full Authority Digital Control (FADC) (GF010)

Funding will be used to procure and install the replacement for the Local Operating Panel with the FADC, which will upgrade reliability and maintainability of the control system. These will be installed on both the DDG-51 and CG-47 class ships. Three FADC's are required on each ship.

E. Production Engineering (GF830)

The review and approval of any production contract technical documentation or the separate development of this documentation to include: Technical manuals, signal flow diagrams, PMS, production drawings, Provisioning Technical Documentation (PTD), and Allowance Parts Lists (APLs) and engineering in support of final design reviews.

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WEAPONS SYSTEM COST ANALYSIS P-5							Weapon System							DATE: FEBRUARY 2004	
	RIATION/BUDGET ACTIVITY					ID Code	P-1 ITEM N	OMENCLATU	RE/SUBHEAD				J		
	ocurement, Navy														
BA 1: S	HIPS SUPPORT EQUIPMENT	1	Т				Allison 5	01K-Gas Tu	ırbine (81GF	(0120)					
			TOTAL COST	IN THOUS	ANDS OF DOI	LARS									
COST	ELEMENT OF COST	ID Code	Prior Years	FY			FY 2003			FY 2004		i		FY 2005	
			Total Cost	Quantity	Unit Cost	Total Cost	Quantity	Unit Cost	Total Cost	Quantity	Unit Cost	Total Cost	Quantity	Unit Cost	Total Cost
			98-02												
GF001	501-K34/250-KS4		10,066				3	*	1,671	3	*	1,615	3	*	1,650
GF007	MODIFICATION PROGRAM		33,235						7,442			7,044			15,358
GF009	SPECIAL SUPPORT EQUIP (SSE)		2,556						250			250			250
GF010	FULL AUTHORITY DIGITAL CONTROL		0				15	**247	3,700	15	**253	3,800	18	**272	4,900
GF830	PRODUCTION ENGINEERING		1,319						99			105			113
GRAND TO	l DTAL	<u> </u>	47,176			0			13,162			12,814			22,271
DD FORM	2446, JUN 86	P-1 SHO	OPPING LIST			CLASSIFICA	TION:		,			CLASSIFICAT	ION:		, , , , , , , ,

 $<sup>^{\</sup>star}$  GF001 Buying 1 501K34 Engine and 2 RRC250-V-KS4 Engine in FY 03 thru FY 05.  $^{\star\star}$  Unit cost varies per ship class buying for DDG51 & CG47 Class.

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BUDGET PROCUREMENT HISTORY AND PLANNING EXHIBIT (P-5A)						A. DATE				
			FEBRUARY 2004							
B. APPROPRIATION/BUDG Other Procurement	, Navy		C. P-1 ITEM NOMENCLATURE				SUBHEAD			
BA 1: Ships Support Equipment						K Marine Gas Turbine (	81GF DATE OF SPECS DATE			
Cost Element/ FISCAL YEAR	QUANTITY	UNIT COST (000)	LOCATION OF PCO	RFP ISSUE DATE	CONTRACT METHOD & TYPE	CONTRACTOR AND LOCATION	AWARD DATE	FIRST DELIVERY	AVAILABLE NOW	REVISIONS AVAILABLE
FY 03										
GF001	1	1,271	NSWC, PHILA		RC/OPT	Rolls Royce Allison Indianapolis, IN	Aug 03	Feb 04	YES	
GF001	2	200	NSWC, PHILA		RC/OPT	Rolls Royce Allison Indianapolis, IN	Mar-03	Sep-03	YES	
GF010	15	**247	NSWC, PHILA		RC	Rolls Royce Allison Indianapolis, IN	Mar-03	Sep-03	YES	
FY 04										
GF001	1	1,205	NSWC, PHILA		RC/OPT	Rolls Royce Allison Indianapolis, IN	Mar-04	Sep-04	YES	
GF001	2	205	NSWC, PHILA		RC/OPT	Rolls Royce Allison Indianapolis, IN	Mar-04	Sep-04	YES	
GF010	15	**253	NSWC, PHILA		RC	Rolls Royce Allison Indianapolis, IN	Mar-04	Sep-04	YES	
FY 05 GF001	1	1,220	NSWC, PHILA		RC/OPT	Rolls Royce Allison Indianapolis, IN	Mar-05	Sep-05	YES	
GF001	2	215	NSWC, PHILA		RC/OPT	Rolls Royce Allison Indianapolis, IN	Mar-05	Sep-05	YES	
GF010	18	**272	NSWC, PHILA		RC	Rolls Royce Allison Indianapolis, IN	Mar-05	Sep-05	YES	

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<sup>\*</sup> GF001 Buying 1 501K34 Engine and 2 RRC250-V-KS4 Engine in FY 03 thru 05.

<sup>\*\*</sup> Unit cost varies per ship class buying for DDG51 & CG47 Class.